

**Subject:** XL printer firmware – Version 1.61

**Parts affected:** XL printer series

**Related information:**

Please be advised that a new release of the XL printer firmware will be available from Jul-09-2018.  
Replaced Version: XL Firmware 1.53

**Important notes for users:**

All users are advised to read the contents of this document carefully and update all systems as soon as possible, unless explicitly advised against by an Allen Coding representative.

**The software incorporates the features / bug fixes as detailed below:**

No.	Features	Details
1	IP-Printer Discovery	Fast printer search mechanism added when printer is set to TCP/IP
2	Post view	Post view of labels

No.	Bugfixes	Details
1	LED behavior is wrong	When the XL5000 is in print mode and the cassette is removed and then put back on, the LED on the side of the XL5000 goes out until a print is triggered. The LED should go back to solid green when the cassette is put back on
2	Nor print of the format of big graphic	The label can't print the label with the big graphic
3	Not print of the format of the small fonts	The label can't print the label with the small fonts
4	Lost data	Die some data in left site of format is gone
5	slow communication	Communication is very slow with Ethernet.
6	Mirror print	Mirror print will cut off 2mm of the format if the print information is placed on edge of the print width

**Compatibility Notice:**

This version is not fully compatible with PR-5 versions prior to 7.52.

This version is not fully compatible with iView versions prior to 1.1.0.9.

Users of the affected products are strongly encouraged to update affected products prior to this firmware update

Change -No.: 00203

SVN Revision: FS1.30, RE1.52

Compatibility: --