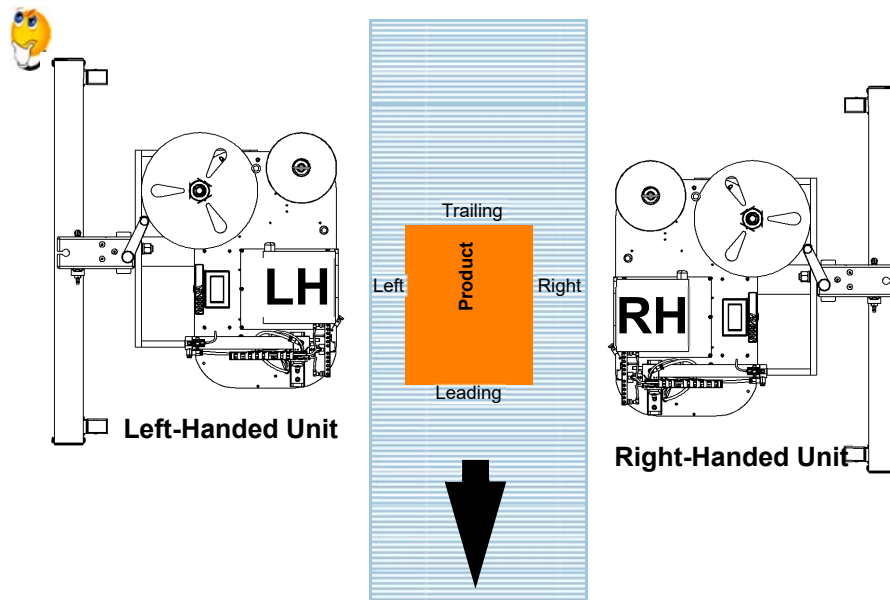


1 Simple Tamp - Side Apply

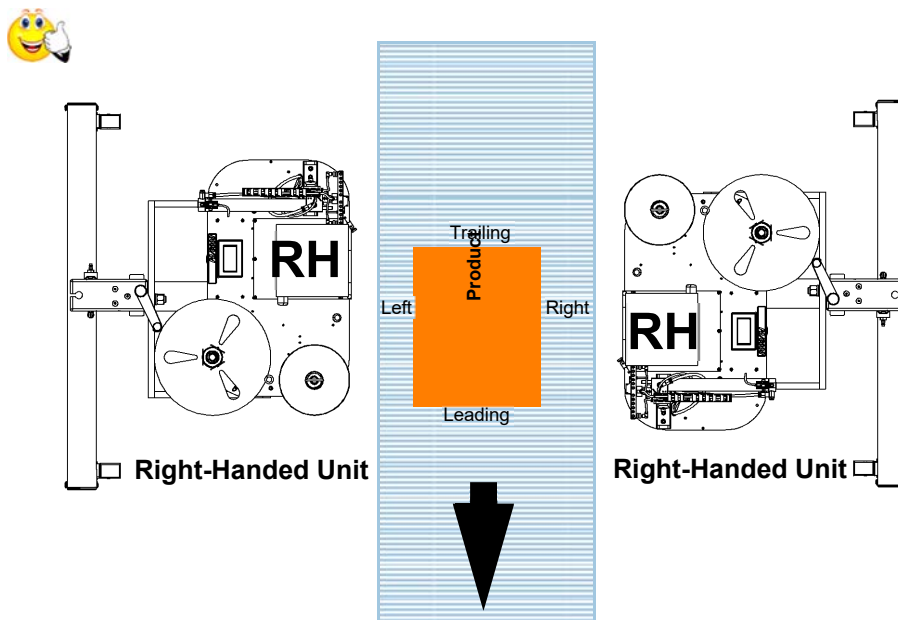
TAMP SYSTEM - SIDE APPLY - LEFT AND RIGHT-HANDED



Notes:

- ⇒Tamp in a side-apply orientation allows either right or left hand configurations
- ⇒Two different formats required when there is a left-hand and right-hand solution used on the same line

TAMP SYSTEM - SIDE APPLY - RIGHT-HANDED

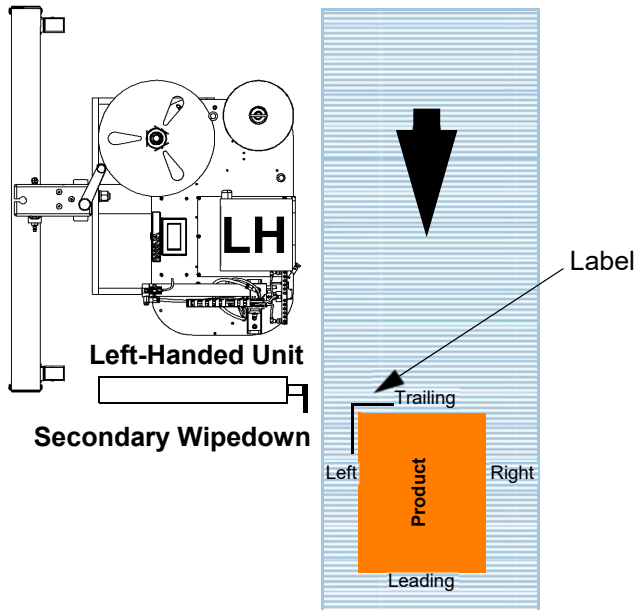


Notes:

- ⇒Same format for both units

2 Secondary Wipedown Corner Wrap

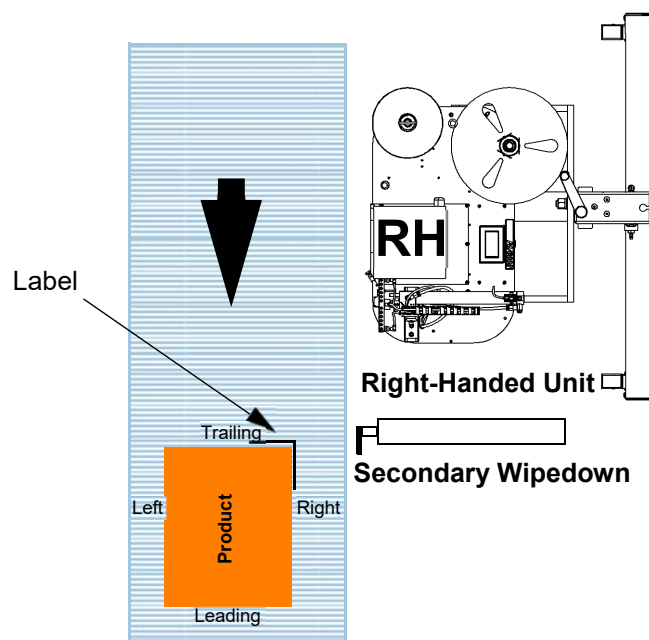
SECONDARY WIPE SYSTEM - TAMP - SIDE-TRAILING EDGE PANELS



Notes:

- ⇒ To label the side-trailing panels from the left side, it is advisable to use a LEFT-HANDED unit. This prevents the trailing edge of the label to apply prematurely or wrinkled.
- ⇒ To label the side-trailing panels from the right side, it is advisable to use a RIGHT-HANDED unit. Same reason as above.
- ⇒ Using the opposite hand will work if the conditions allow (i.e. - no large air currents)

SECONDARY WIPE SYSTEM - TAMP - SIDE-TRAILING EDGE PANELS

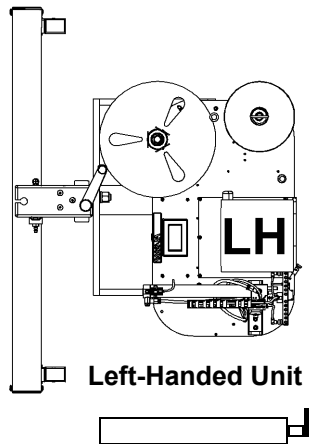


Notes:

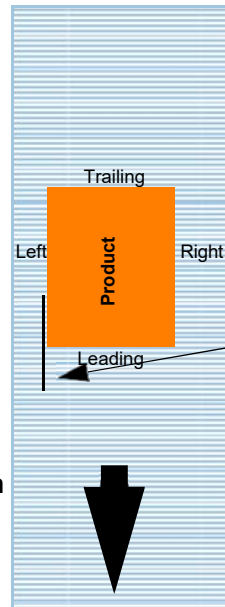
- ⇒ To label the side-trailing panels from the right side, it is advisable to use a RIGHT-HANDED unit. This prevents the trailing edge of the label to apply prematurely or wrinkled.
- ⇒ To label the side-trailing panels from the left side, it is advisable to use a LEFT-HANDED unit. Same reason as above.
- ⇒ Using the opposite hand will work if the conditions allow (i.e. - no large air currents)

Secondary Wipe (Continued)

SECONDARY WIPE SYSTEM - TAMP - FRONT-SIDE EDGE PANELS



Secondary Wipedown



Label



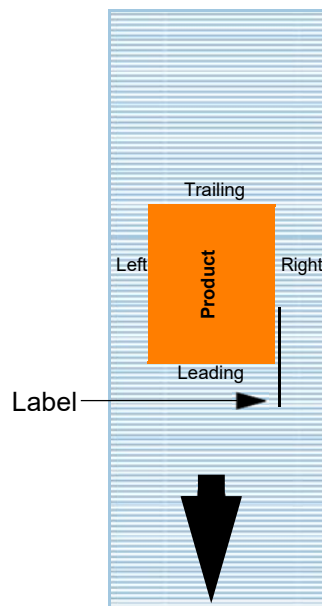
RED FLAGS:

Notes:

- ⇒ To label the front-side panels from the left side, it is advisable to use a LEFT-HANDED unit. This prevents the leading edge of the label to apply prematurely or wrinkled.
- ⇒ To label the front-side panels from the right side, it is advisable to use a RIGHT-HANDED unit. Same reason as above.
- ⇒ Using the opposite hand will work if the conditions allow (i.e. - no large air currents)

- ⇒ Front-Side applications are not generally recommended.
- ⇒ Front-side secondary wipe applications should be limited to slow linespeeds (< 50 FPM) and slow rates. Alternatives: WASA (one label) and FASA (dual labels)

SECONDARY WIPE SYSTEM - TAMP - FRONT-SIDE EDGE PANELS



Right-Handed Unit

Secondary Wipedown



RED FLAGS:

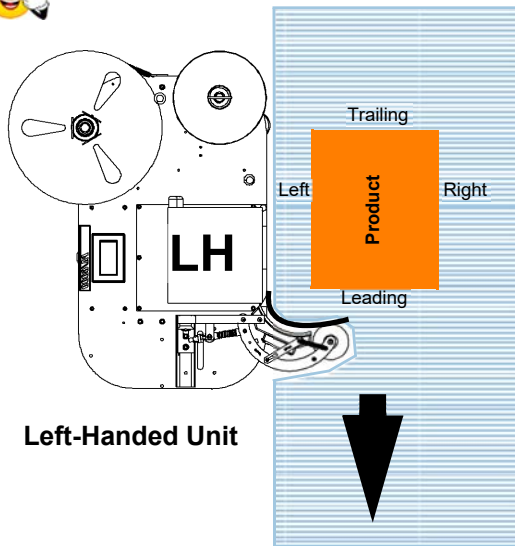
Notes:

- ⇒ To label the front-side panels from the left side, it is advisable to use a LEFT-HANDED unit. This prevents the leading edge of the label to apply prematurely or wrinkled.
- ⇒ To label the front-side panels from the right side, it is advisable to use a RIGHT-HANDED unit. Same reason as above.
- ⇒ Using the opposite hand will work if the conditions allow (i.e. - no large air currents)

- ⇒ Front-Side applications are not generally recommended.
- ⇒ Front-side secondary wipe applications should be limited to slow linespeeds (< 50 FPM) and slow rates. Alternatives: WASA (one label) and FASA (dual labels)

3 WASA [Wipe-Around Side-ApPLY] Corner Wrap

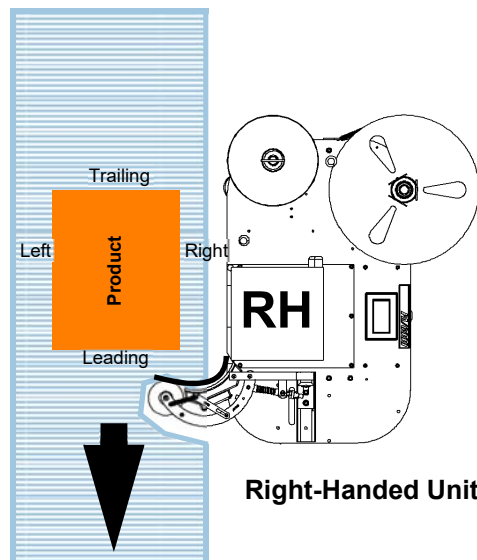
WASA SYSTEM - FRONT-SIDE PANELS - LEFT



Notes:

- ⇒ To label the front-side panels from the left side, a **LEFT-HANDED unit must** be used.
- ⇒ Cannot perform side-trailing; use Secondary Wipedown for those applications
- ⇒ Can be mounted from above for leading-top applications

WASA SYSTEM - FRONT-SIDE PANELS - RIGHT

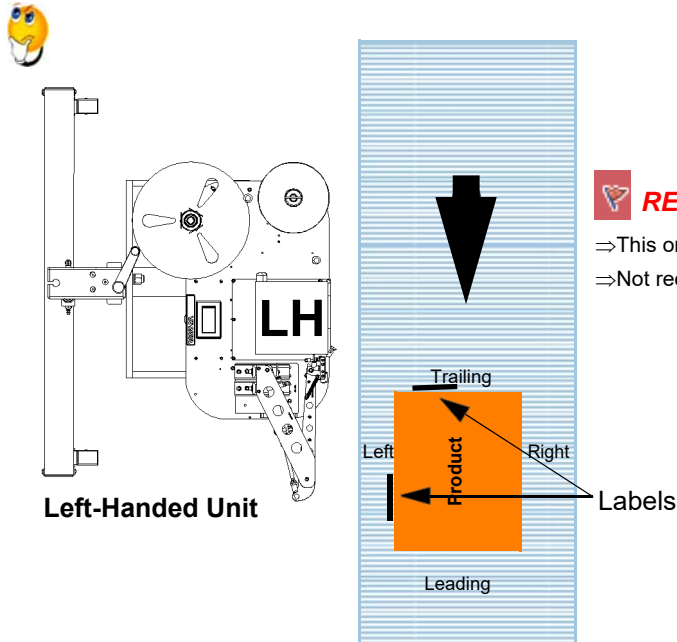


Notes:

- ⇒ To label the front-side panels from the right side, a **RIGHT-HANDED unit must** be used.
- ⇒ Cannot perform side-trailing; use Secondary Wipedown for those applications
- ⇒ Can be mounted from above for leading-top applications

4 FASA [FRONT APPLY SWING ARM] Dual Tamp

FASA SYSTEM - SIDE-TRAILING EDGE PANELS - LEFT



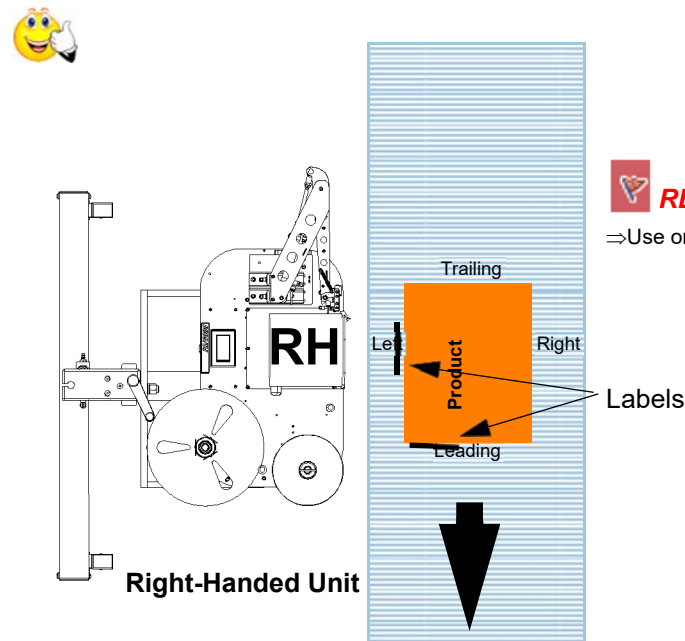
Notes:

⇒To label the side-trailing panels from the left side, a LEFT-HANDED unit is required.

RED FLAGS:

⇒This orientation can cause tamp pads to dig into product
⇒Not recommended for shrink-wrap products

FASA SYSTEM - FRONT-SIDE EDGE PANELS - LEFT



Notes:

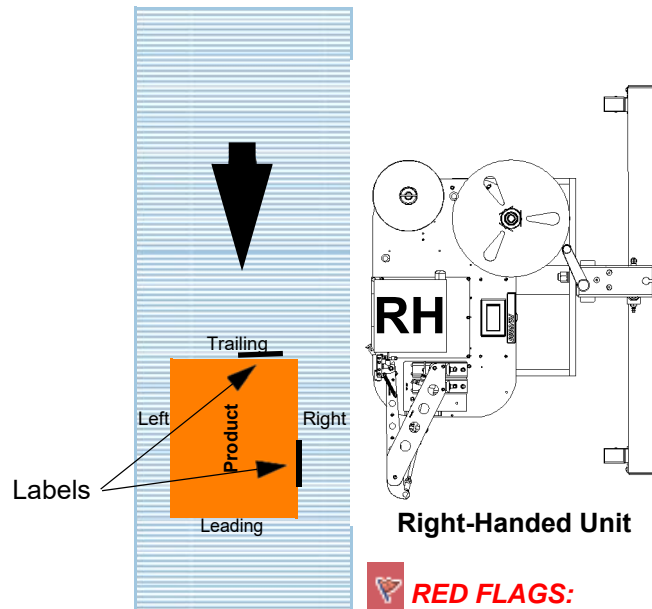
⇒To label the front-side panels from the left side, a RIGHT-HANDED unit is required.

RED FLAGS:

⇒Use only in slow linespeed applications (<75 FPM)

FASA (Continued)

FASA SYSTEM - SIDE-TRAILING EDGE PANELS - RIGHT



Notes:

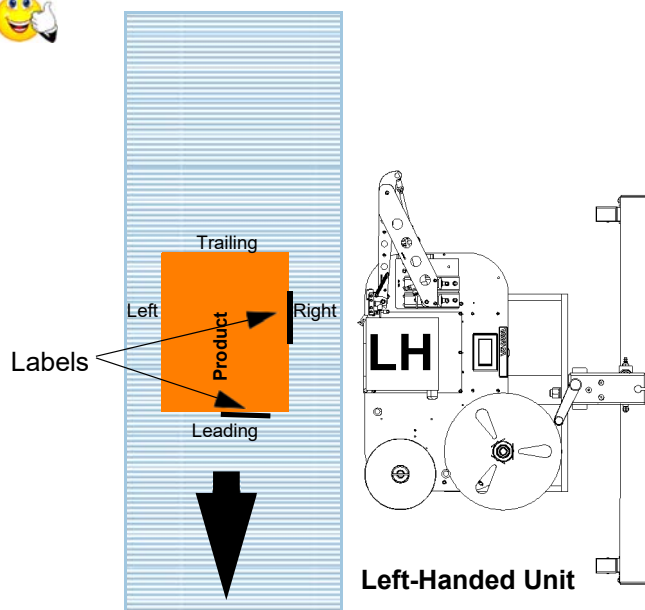
⇒ To label the side-trailing panels from the right side, a RIGHT-HANDED unit is required.



RED FLAGS:

⇒ This orientation can cause tamp pads to dig into product
⇒ Not recommended for shrink-wrap products

FASA SYSTEM - FRONT-SIDE EDGE PANELS - RIGHT



Notes:

⇒ To label the front-side panels from the right side, a LEFT-HANDED unit is required.

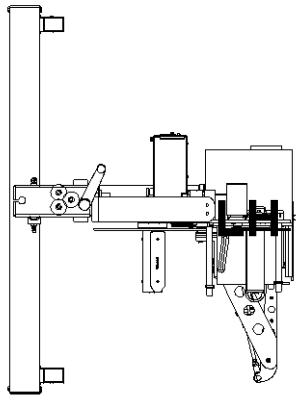


RED FLAGS:

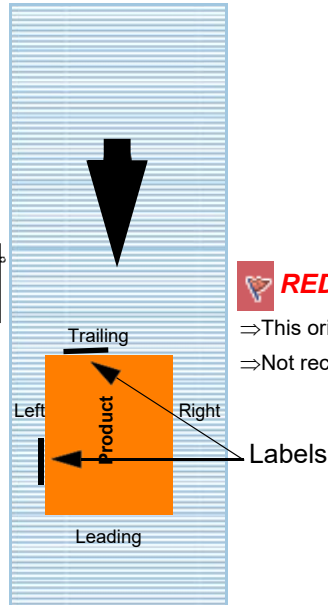
⇒ Use only in slow linespeed applications (<75 FPM)

FASA (Continued)

FASA SYSTEM - SIDE-TRAILING EDGE PANELS - 90° LEFT



Left-Handed Unit



Notes:

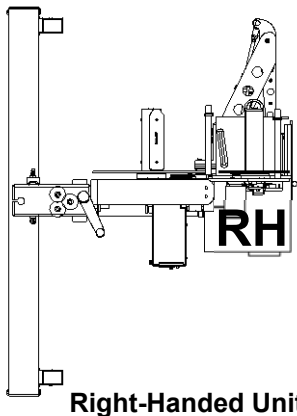
- ⇒ To label the side-trailing panels from the left side, a LEFT-HANDED unit is required.
- ⇒ In this nose-down or nose-up orientation, the 90° mounting allows label rolls where the length is shorter than the width allowing more labels per roll



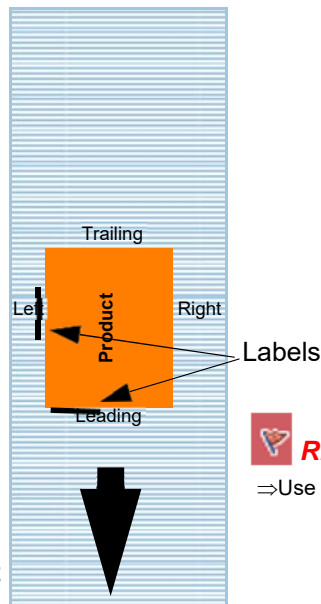
RED FLAGS:

- ⇒ This orientation can cause tamp pads to dig into product
- ⇒ Not recommended for shrink-wrap products

FASA SYSTEM - FRONT-SIDE EDGE PANELS - 90° LEFT



Right-Handed Unit



Notes:

- ⇒ To label the front-side panels from the left side, a RIGHT-HANDED unit is required.
- ⇒ In this nose-down or nose-up orientation, the 90° mounting allows label rolls where the length is shorter than the width allowing more labels per roll.

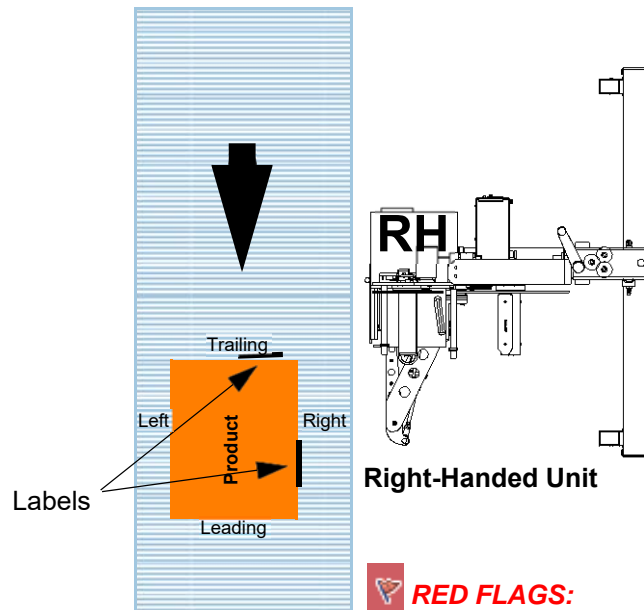


RED FLAGS:

- ⇒ Use only in slow linespeed applications (<75 FPM)

FASA (Continued)

FASA SYSTEM - SIDE-TRAILING EDGE PANELS - 90° RIGHT



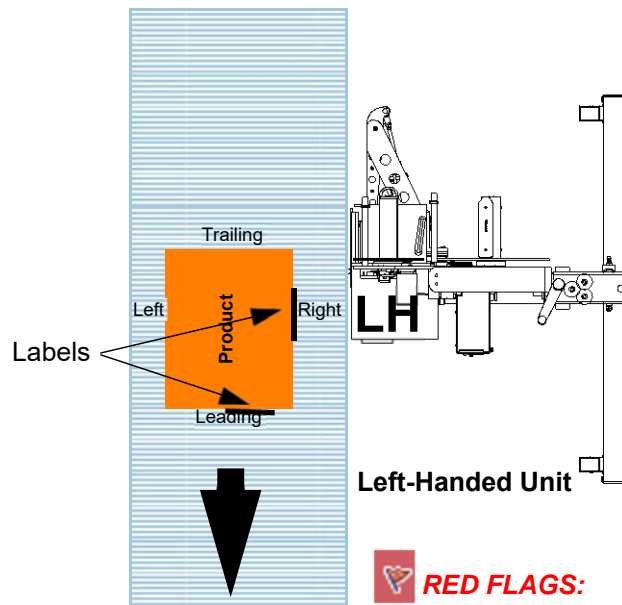
Notes:

- ⇒ To label the side-trailing panels from the right side, a RIGHT-HANDED unit is required.
- ⇒ In this nose-down or nose-up orientation, the 90° mounting allows label rolls where the length is shorter than the width allowing more labels per roll.

RED FLAGS:

- ⇒ This orientation can cause tamp pads to dig into product
- ⇒ Not recommended for shrink-wrap products

FASA SYSTEM - FRONT-SIDE EDGE PANELS - 90° RIGHT



Notes:

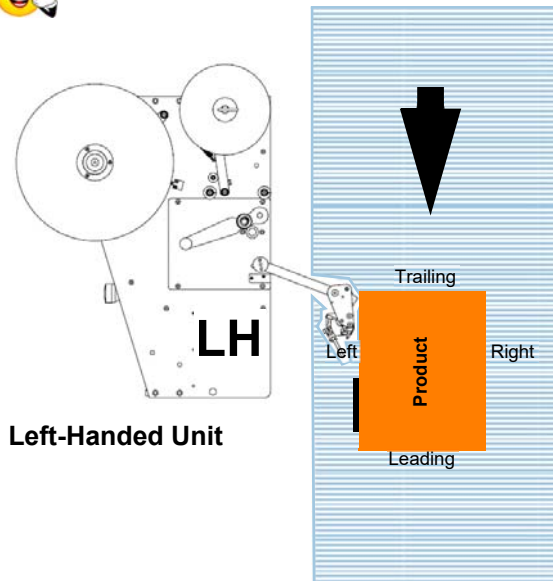
- ⇒ To label the front-side panels from the right side, a LEFT-HANDED unit is required.
- ⇒ In this nose-down or nose-up orientation, the 90° mounting allows label rolls where the length is shorter than the width allowing more labels per roll.

RED FLAGS:

- ⇒ Use only in slow linespeed applications (<75 FPM)

5 Wipe-On Label Applicator

WIPE-ON SYSTEM - SIDE PANEL - LEFT



Left-Handed Unit

Notes:

- ⇒ To label the left-side panel from the left side, a **LEFT-HANDED unit must** be used.
- ⇒ Wind of label roll will dictate unit hand for existing applications

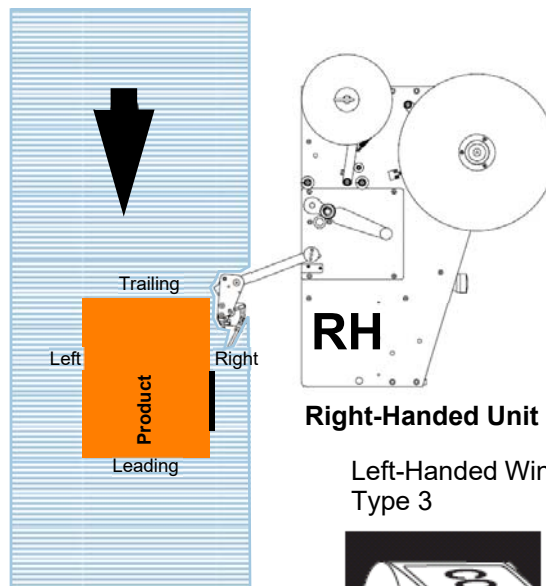
Left-Handed Wind
Type 3



Right-Handed Wind
Type 4



WIPE-ON SYSTEM - SIDE PANEL - RIGHT



Right-Handed Unit

Notes:

- ⇒ To label the right-side panel from the right side, a **RIGHT-HANDED unit must** be used.
- ⇒ Wind of label roll will dictate unit hand for existing applications

Left-Handed Wind
Type 3



Right-Handed Wind
Type 4

